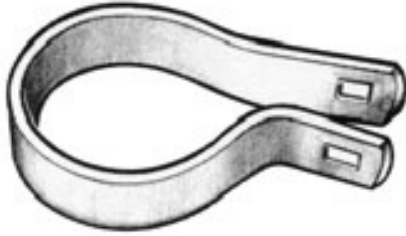


HEAVY MIL PVC COATED CHAIN LINK FENCE FITTINGS

ASTM F626-13, AASHTO M181, FEDERAL RR-F-191 SPECIFICATIONS



RICHARD'S VINYL COATED HEAVY-MIL FRAMEWORK

Richard's Fence PermaBond's durable PVC coating is thermally-fused and bonded to a galvanized fence fittings by our fluidized-bed process. The dense and impervious coating is baked to a tough, smooth finish that is unaffected by moisture and most corrosive chemicals.

NEXT GENERATION PVC COATING

- Provides 30-40% longer life
- Superior outdoor weathering
- Improved gloss retention
- Superior Color Retention
- Mildew proof

Chain Link Fence Fittings are required to complete the framework and attach the fence fabric to the framework. The parts are galvanized and heavy-mil vinyl coated to match the fabric and framework.

- **Post Caps:** Heavy-mil PVC coated formed steel, cast malleable iron or aluminum alloy weather tight closure cap for tubular posts. Provide one cap for each posts. Barbed wire arms are provided when requested on job. "C" shaped line posts without top rail or barbed wire arms do not require post caps. When top rail is used provide loop caps to permit passage of top rail.
- **Top Rail & Brace Rail Ends:** Heavy-mil PVC coated pressed steel for connection of rail and brace to terminal posts.
- **Sleeves:** Heavy-mil PVC coated sleeves a minimum of 6" long to allow expansion or contraction of the top rail.
- **Tie Wire:** PVC coated 9 gauge (.0148", 3.76 mm) aluminum alloy or galvanized steel for attachment of chain link fence to framework. PVC coated hog rings in steel or aluminum alloy core to attach chain link fence to tension wire.
- **Tension & Brace Bands:** Heavy-mil PVC coated galvanized steel bands for connecting tension bars to terminal posts and rail end cups to terminal posts.
- **Tension Wire:** Heavy-mil PVC coated galvanized steel 7 gauge (.177", 4.50 mm) core per ASTM F1664-13. Finish of wire is 6 gauge (.192", 4.88 mm) and shall come in 1000' coils.
- **Truss Rod & Tightener:** Heavy-mil PVC coated steel rods with a minimum diameter of 5/16" (7.9 mm) capable of withstanding a tension of 2000 lbs minimum.
- **Nuts & Bolts:** Are either galvanized or galvanized & painted. They are not heavy-mil PVC coated due to the fact that the threads would become gummed up by the thick coating and would not work. PVC touch-up paint can be used after installation to match the framework.